# Anti-static additive for polypropylene (PP) films

PRODUCT NAME Einar<sup>®</sup> 411 APPLICATION Anti-stat for R-PP, and H-PP

### **Palsgaard**<sup>®</sup>

**BRINGING GOOD THINGS TOGETHER** 

### The plant-based, food-grade anti-stat solution for PP films

**Einar**<sup>®</sup> **411** is a plant-based, food-grade anti-static additive customdesigned for use in all PP grades. This long-lasting anti-static additive is the perfect alternative to ethoxylated amines and amides as it is able to match these while being safe enough to eat. This optimised anti-stat has been developed specifically for challenging PP film applications.

#### **KEY FEATURES**

- Highly effective replacement for anti-static ethoxylated amines and amides
- An optimised blend of mono- and diglycerides with selected fatty acid profiles, made from vegetable oils
- An internal anti-static additive for additive masterbatches based on polypropylene
- Worldwide regulatory approval for food-contact applications
- Available in pellet form

#### **KEY BENEFITS**

- Prevents dust attraction to plastic articles
- Prevents electrical discharge during filling and loading of plastic packaging
- Can be used for all polypropylene grades by adjusting the dosage level
- No worries when used in food-grade applications
- No adverse effects on mechanical, optical, and barrier properties
- Enables clean and dust-free polypropylene packaging in production and final application
- Consultancy and technical evaluations available from our applications team

#### Einar® 411 for PP film anti-stat applications

**Einar® 411** offers excellent performance in a very broad range of PP applications. In most random and block copolymer films it will provide a good and sufficient performance at low loading levels. In homo polymer, a highly crystalline material where anti-stat migration is low, anti-stat concentrations need to be in the higher end of the recommended loading level of 0.1 – 0.4%.

In coextruded or laminated packaging films, the anti-stat is often added to a very thin section of the entire film and therefore, the anti-stat must be a very reliable and efficient performer.

#### **Product details**

Physical/chemical	monoglycerides	min. 70%
properties:	free fatty acids	max. 1.5%
	free glycerol	max. 1%
	melting point	approx. 60°C
	colour	white
	form at 25°C	pellets
Storage	Should be stored in a cool and dry place in	
conditions:	tightly closed packaging	
Packaging:	20 kg multiply paper bag with an inner	
	polyethylene bag (35 bags per pallet) or	
	500 kg anti-static polyethylene big-bag	
Product form:	Einar® 411 comes in pellet form	
Total shelf-life:	min. 24 months	

#### Guidelines for use

The product should be incorporated into the polymer matrix via a masterbatch or by direct addition at the resin manufacturer.

#### ANTI-STAT PERFORMANCE IN 25 µM RANDOM PP CAST FILM

Additive concentration is 0.3%, measured at 23  $^{\circ}\text{C},$  50% RH.



Einar® 411 is an excellent performer in PP film with both immediate and long-term performance.

## Sustainable solutions for the polymers industry

#### Health and Safety

**Einar**<sup>®</sup> is identified as non-toxic and is not expected to cause irritation to the skin, eyes or lungs. Detailed MSDS is available on request.

#### Legal status and other regulatory information

#### Einar® 411

- is a dual use additive for use in food (E471) and polymers
- complies with the purity requirements of FAO/WHO regarding food additives (JECFA)
- is manufactured in accordance with Danish- and EU regulations and under hygienic conditions
- may be used in plastic materials and articles intended to come into contact with foodstuffs in accordance with Regulation (EC) No. 10/2011 on plastic materials and articles intended to come into contact with food
- is GRAS according to FDA 21 CFR 184.1505, and may in accordance with FDA 21 CFR 174.5 be used as components of articles intended for contact with food
- Roundtable of Sustainable Palm Oil (RSPO) certificate available on request with order
- Kosher & Halal certificates and REACH registration available on request

To find out more or to order samples of Einar<sup>®</sup> 411, visit polymers.palsgaard.com or contact us via polymers@palsgaard.com



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